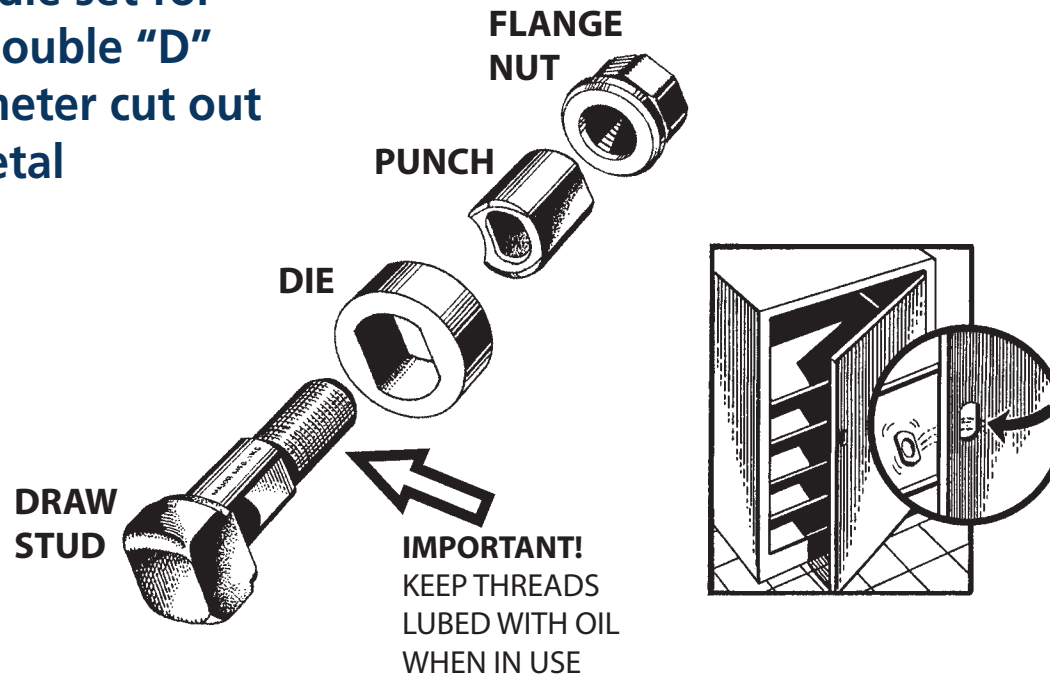


## Punch and die set for punching double "D" 1-1/8" diameter cut out in sheet metal



Punches a DOUBLE "D" hole in sheet metal for cabinet drawers/doors. Use on metal cabinets or any type of sheet metal (18 gauge (.048) or lighter steel). Punches a DOUBLE "D" hole size 7/8" wide by 1-1/8" high. For use with 1-1/8" diameter Olympus cabinet locks 720, 820, 920, CR25, ME93, SA54 and YA93.

**STEP 1:** Locate the center of where the cam lock is to be installed and drill a 1/2" hole at that location.

**STEP 2:** Insert draw stud and die from one side of door and punch and flange nut from the other side of door.

**STEP 3:** Add a few drops of oil to the threads of the draw stud and position the "flats" properly for your particular cam lock installation.

**STEP 4:** With an 11/16" wrench holding the draw stud on one side of the door, tighten the flange nut with another 11/16" wrench (or socket and ratchet) from the other side of the door.

**STEP 5:** Remove punch unit after double "D" hole has been punched.